



BRACKETT AERO FILTERS, INC.



INSTRUCTIONS

ASSEMBLY PART NO. BA-2610L & BA-2610R

APPROVED ON AIRCRAFT MODELS: SEE FAA APPROVED APPLICABILITY LIST

REPLACES: Air Maze PN 126053-001 and 126053-003
Commander P/N 3610089-1 and 610089-1
3610089-2 and 610089-2

FAA APPROVAL DATA: STC-SA71GL List No. 1
FAA-PMA Supplement No. 1

Your new polyurethane air filter element has been designed to provide maximum dust collecting efficiency, non-restrictive air flow, and economical element replacement, while maintaining a lightweight filter. The element has been treated with a special wetted agent and is approximately 98% efficient. The special wetted agent is the secret to the efficiency of capturing dust. In addition, the element has received a fire retardant treatment. For the above reasons, replace the element each 200 hours of use/12 months or when 50% covered with foreign material. DO NOT WASH AND REUSE.

INSTALLATION INSTRUCTIONS

- Step 1. Remove existing filters. Clean airbox and inspect airbox and intake for abnormalities. Insert bare frame into cavity and check fit. Note: You may have to file an edge slightly to accommodate air box variations.
- Step 2. Install element between the frame. Make sure element notches fit the frame tabs. When installing in aircraft be sure the side of the element marked "engine side" will be towards the engine.
- Step 3. Install filter into the cowling using the same procedure as with the original filter. (Engine side downstream.)
- Step 4. Apply service decal to or near the outside filter door, or prior to the filter. PLACE SO IT IS READABLE.
- Step 5. NOTE: After initial installation of filter assembly, fill out FAA Form 337 for return to service. On future replacement of parts this form will not be required.

SERVICING: Under normal conditions, replace filter elements, PN BA-2605L & 2605R after 200 hours use or 1 year intervals. Under severely dusty conditions, check daily and replace when element is 50% covered with foreign material.

United States Of America
Department of Transportation - Federal Aviation Administration

Supplemental Type Certificate

Number SA71GL

This Certificate issued to BRACKETT AERO FILTERS, INC.
7052 Government Way
Kingman, Arizona 86401

*certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part * of the * Regulations.*

Original Product Type Certificate Number : * *See attached Approved Model List (AML)

Make : *(AML) No. SA71GL for list of approved aircraft

Model : *models and applicable airworthiness regulations.

Description of Type Design Change: Installation of air filters in accordance with AML No. SA71GL dated April 17, 1995, or later FAA approved revision.

Limitations and Conditions: Approval of this change in type design applies to the above aircraft model(s) only. This approval should not be extended to aircraft of this model on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any of those other previously approved modifications will introduce no adverse effect upon the airworthiness of that aircraft. A copy of this Certificate and FAA Approved Model List (AML) No. SA71GL dated April 17, 1995, or later FAA approved revision must be maintained as part of the permanent records for the modified aircraft.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: January 9, 1975

Date reissued : March 3, 1983, June 20, 2000

Date of issuance : February 21, 1975

Date amended : April 17, 1995



By direction of the Administrator

for Jim Liza Phalabanan
(Signature)

Manager, Tech. and Admin. Support Staff
Los Angeles Aircraft Certification Office

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

**FAA APPROVED MODEL LIST (AML) NO. SA71GL
BRACKETT AERO FILTERS, INC.
FOR
INSTALLING AIR FILTERS**

Issue Date: April 17, 1995

ITEM	AIR FILTER MODEL NUMBER	TOP DRAWING		AIRCRAFT MAKE	AIRCRAFT MODEL	ORIGINAL TYPE CERTIFICATE NUMBER	CERT. BASIS	AML AMENDMENT DATE
		NUMBER	REVISION & DATE					
17	BA-2610L BA-2610R	BA-2610L BA-2610R	B 1/10/01	Gulfstream	560/A, 560E	6A1	CAR 3	-----
				Twin				
				Commander	680, 680E, 720	2A4	CAR 3	7/11/01
*** END OF DATA ***								
18	BA-2710	BA-2710-00	A 1/22/86	Cessna	T-50 (Army AT-17, UC-78) (Navy JRC-1)	A-722	CAR 4a	-----
				*** END OF DATA ***				
19	BA-2910	2910-00	N/C 2/26/90	Piper	PA-28-236 (SN 28-7911283 and UP)	2A13	CAR 3	-----
				*** END OF DATA ***				
20	BA-3010	BA-3010	A 1/9/86	Piper	PA-32-301T, PA-32R-301T	A3SO	CAR 3	-----
				*** END OF DATA ***				
21	BA-3110	BA-3110	A 7/25/85	Lake	LA-4-200, LA-4	1A13	CAR 3	-----
				*** END OF DATA ***				
22	BA-3110A	BA-3110A	B 8/29/85	Piper	PA-23, PA-23-160	1A10	CAR 3	-----
				Piper	PA-24 (SN 24-1 thru 24-1476)	1A15	CAR 3	-----
				*** END OF DATA ***				

BRACKETT AIR FILTER DOCUMENT I-194

PLACE IN AIRCRAFT RECORDS

CONTINUED AIRWORTHINESS INSPECTION
REQUIREMENTS AS PER FAR 23.1529
AND GENERAL PROCEDURES OF PART 43

INSPECTION INTERVALS: Pre-flight inspections, engine backfire inspection, 100 hour inspections, annual inspections, filter element replacements.

INSPECTION PROCEDURES

- A. Pre-flight inspection: Per Pilots Operating Handbook, check filter assembly for security, damage or 50% contamination of element face. If found report to maintenance personnel prior to flight.
- B. Engine start-up backfire inspection: Prior to flight, check the entire intake system for security or damage. If a fire was present, the downstream face of the foam element will show erosion. If any irregularities are found see Chart I and also refer to the Aircraft Maintenance Manual for the intake system.
- C. At element replacement intervals: With the element removed, inspect the filter grill, filter frame, filter mountings and entire intake system for security, wear and any deformation. Note: On filter assemblies with gaskets, visually inspect inside and outside of frame for any signs of gasket looseness, movement or deterioration. If found refer to Chart I or the proper maintenance manual for your aircraft or component.

PART	REPLACE REWORK		INSTRUCTIONS
FRAME	X		COMPLETE NEW ASSEMBLY
GASKET	X		ON FILTER FRAME, REMOVE OLD NEOPRENE GASKET AND ALL TRACES OF ADHESIVE DOWN TO A CLEAN ANODIZED FRAME SURFACE. USE ADHESIVE 3M#847 OR DOW CORNING RTV-732. COAT ENTIRE MATING SURFACE (GASKET TO FRAME). APPLY ADHESIVE FOLLOWING MANUFACTURER'S LABEL DIRECTIONS. WHEN FRAME AND GASKET ARE PLACED TOGETHER, CLAMP OR WEIGHT DOWN AT .75 LB./SQ. IN. OF CONTACT AREA. ALLOW TO CURE 24 HOURS PRIOR TO INSTALLATION. PRIOR TO REINSTALLATION OF FILTER, CHECK AIRBOX MATING SURFACE FOR IRREGULARITIES. IF FOUND, CORRECT PER MANUFACTURER'S REQUIREMENTS. UPON REINSTALLATION CHECK THAT THE GASKET MAKES 100% CONTACT. THE GASKET SHOULD BE COMPRESSED 50% FOR OPTIMUM SEAL.
GRILL	X		REPLACE WITH NEW GRILL
HARDWARE	X		REPLACE UNSERVICEABLE WITH NEW
SCREEN	X		COMPLETE NEW ASSEMBLY
SCREEN/GASKET	X		COMPLETE NEW ASSEMBLY (ASSEMBLIES USING SCREEN GASKETS PRE 1981; BA-4106, BA-5110 AND BA-8110.)
ELEMENT	X		REPLACE ELEMENT